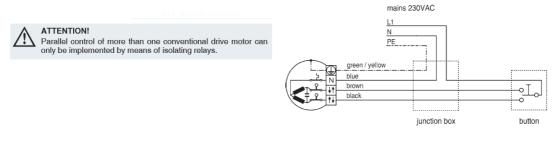


# Cabling and limit settings for 230v Relay Operated Roller Blinds

Our relay operated motors use 4-core cabling. Each motor should be controlled by its own switching relay. The diagram below outlines cabling. And below this you will find instructions for setting the mechanical limits.

## Cabling



Wire colours of motor connection cables:

green/yellow: ground conductor/PE – brown: phase turning direction 1
blue: neutral conductor/N – black: phase turning direction 2

## **Limit Setting**

- The limit position switch is pre-set to about two turns of the shaft.
- Turning the adjusting screw towards the "+" increases the travel.

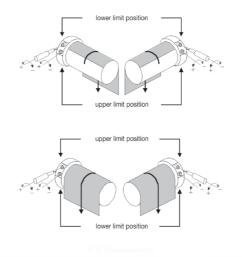
Turning the adjusting screw towards the"-" decreases the travel. Refer to the diagrams opposite to see which adjusting screw should be used for which switch-off point.

#### Setting the "lower" limit position

- 1. Move the motor *downwards* until the automatic limit position switch independently stops the motor.
- 2. If the pre-set limit point cannot be reached (e.g. end of material reached), move the motor upwards and then turn the relevant adjusting screw towards the "+" to shorten the travel. If necessary, repeat this process until the motor stops at the desired end position.
- 3. Now turn the adjusting screw towards the "+" until the motor has reached the desired *lower* position.

#### Setting the "upper" limit position

- 1. Move the motor *upwards* until the automatic limit position switch independently stops the motor.
- 2. If the pre-set limit point cannot be reached (e.g. material runs into the cassette), move the motor *downwards* and then turn the relevant adjusting screw towards the "-" to shorten the travel. If necessary, repeat this process until the motor stops at the desired end position.
- 3. Now turn the adjusting screw towards the "+" until the motor has reached the desired *upper* position.



he workflow is the same as in the section "8.2."Assembly" but in reverse

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